



# Modern Hydraulic LLC

## 850 ton BLOW COINING [Stock Number 3743]

|                        |                              |
|------------------------|------------------------------|
| Maximum Capacity       | 850 tons                     |
| Construction           | 3 Posts, 7 3/4 diameter each |
| Stroke                 | 6"                           |
| Daylight Opening       | 17 1/2 (Approx.)             |
| Cylinder Bore          | 29"                          |
| Piston rod diameter    | 26"                          |
| Distance Between Posts | 30 1/4"                      |

Distance centerline of front post to centerline of ram  
24" (Approx.)

Distance between centerline of posts  
38"

|                |                              |
|----------------|------------------------------|
| Working Height | 35 1/2" (floor to press bed) |
| Power Unit     | Self contained               |
| Hydraulic Pump | Vickers PBB45-FRSF-20C-11    |

Motor  
40 HP, 3 Phase, 60 Cycles, 575 V, 1755 RPM, 41.5 APM

|                             |                 |
|-----------------------------|-----------------|
| Maximum Operating Pressure  | 2550 PSI        |
| Ram Speed Down              | 7 IPM           |
| Ram Speed Up                | 35 IPM          |
| Average Ram Speed Down & Up | 21 IPM          |
| Overall Height              | 8' 8" (Approx.) |



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