



Modern Hydraulic LLC

150 ton DAKE [Stock Number 6453]

Model	27-466
Construction	4 posts, approximately 4-1/2" diameter each
Stroke	42"
Daylight	60" (above 4-3/4" thick bolster)
Bed working area	50" L-R x 43" F-B
Distance between posts	50" L-R x 30" F-B
Overall bed and slide	63" L-R x 43" F-B
Main ram	8" x 6" x 6000 PSI
Bolster	(1) 43" x 50" x 4-3/4" thick

Die cushions

2) Dayton Rogers Model HC-18-8, air operated, 25.4 tons each, 22" x 43" pad area

Hydraulics

10 HP, 1800 RPM, TEFC motor driving Dynex PF-2006 (4.2 GPM)

Vickers

V235-11 (16.4 GPM) pumps, 90 gallon reservoir

Speeds (approximate)

Advance 150 IPM
Pressing 17 IPM
Breakaway 32 IPM
Return 188 IPM

Approximate overall dimensions

126" F-B x 114" L-R x 202" high

Approximate weight

27,200 lbs

F.O.B. truck, Philadelphia, Pennsylvania

Visit our website at www.modernhydraulic.com